

THE 8 WASTES

DEFECTS



Efforts caused by rework, scrap & incorrect information

OVERPRODUCTION



Production that is more than needed or before it is needed

WAITING



Wasted time waiting for the next step in the process

NON VALUE ADD



Unnecessary processing or activities in the process that do not add value

TRANSPORT



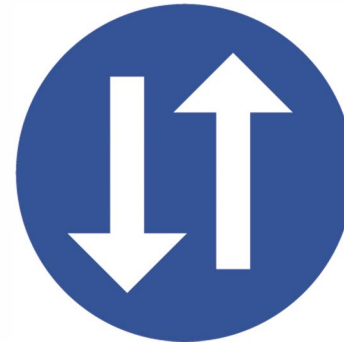
Unnecessary movements of products & materials

INVENTORY



Excess products & material not being processed

MOTION



Unnecessary movements by people (eg. walking)

ESCHEWED TALENTS



Not using people's talents, skills & knowledge to their full

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